



SOUTH FERRIBY CEMENT PLANT
MINUTES OF SOUTH FERRIBY AREA LIAISON COMMITTEE MEETING
HELD ON FRIDAY 26th JULY 2013

1. Present

William Foord	Winteringham Parish Council
Sara Haddon	South Ferriby Parish Council
David Mouncey	South Ferriby Parish Council
Bob Perks	Environment Agency
Ayan Chakravartty	North Lincolnshire Council Technical Officer (Commercial)
Thomas Ellerton	North Lincolnshire Council Apprentice
Ian Dowson	Winteringham Parish Council
Councillor Keith Vickers	North Lincolnshire Council
Philip Baynes-Clarke	South Ferriby Plant Director
Kevin Groombridge	South Ferriby Environmental Manager
Sean Page	South Ferriby Logistics Operations Manager
Diane Wright	Secretary

2. Apologies

Apologies were received from Keith Morgan of the Environment Agency and Councillor Carl Sherwood.

3. Minutes of last meeting

The minutes of the last meeting were approved.

4. Matters Arising

There were no matters arising.

5. General Reports

5.1 CEMEX

Philip Baynes-Clarke gave the CEMEX presentation:

He reported that unfortunately since the last meeting there had been one Lost Time Injury (LTI), he then gave brief details of the LTI and the learning points from the investigation.

He also reported that there had been eight minor First Aid Treatments year to date.



Kevin Groombridge presented the environmental performance:

There had been one Schedule 5 reported since the last meeting, which had been submitted due to high CO readings on the kiln, this was due to ring formation, once the ring had been cleared the CO levels had returned to normal.

Two complaints had been received in June – these being dust emitted from the quarry and noise at night from the plant. Both complaints have been dealt with and resolved.

David Mouncey commented that there had been an issue with the sites road sweeper for two weeks, which was now resolved; a new driver had taken it upon himself to sweep the village prior to coming onto site, this being at 06:00 hours. It has now been written into the sites Environmental Management procedure, concerning road sweepers that they must not go into the village before 09:00 hours.

Bob Perks commented that he could not emphasise enough how good the emissions are. A minor breach scored on the system does not give credit that the results are within the industry emission limits and that the site is ahead of the game. The system only looks at exceedances, which is disappointing as emissions are so much lower than 5 – 10 years ago.

Kiln 2 alternative fuel performance is year to date on target and clinker production is ahead of budget year to date with no issues to report. Cement production is also above target year to date.

All products are within the quality targets and there have been no customer complaints received.

To date in 2013, 1563 tonnes of cyclone dust have been recycled back to the cement mills or kiln.

Extensive refurbishment work on the raw meal complex continues, with two raw meal silos and one blending silo completed. Total investment so far in 2013 is £160,000.

Another weathered clinker trial was undertaken in early July. Some impact on nodule quality was identified and revised noduliser settings are being investigated to allow usage on a continuous basis.

Sara Haddon asked if a graph could be produced for the next meeting. Philip Baynes-Clarke said yes there would be a graph for the next meeting.

A successful trial was completed using a new recycled plasterboard supply – the switch has now been made to this supplier.



Kevin Groombridge then explained that as part of his ISO14001 improvements, it had been decided to offer support to local schools. Each school engaged in the programme has been set a competition, for example to design a futuristic building set in the 25th century made out of concrete or to design a poster to improve awareness regarding electrical energy saving opportunities. So far a number of talks to schools have taken place and over 140 pupils have visited the plant in recent weeks.

South Ferriby Soap Box Rollers took part in the Humber Bridge Soap Box Derby on Saturday 6th July 2013. They were overall winner of the best soap box and £2,000 was raised for the Yorkshire Air Ambulance. The team also attended the Worlaby Downhill Challenge on Sunday 14th July and again raised £2,000 this time for the Nottinghamshire & Lincolnshire Air Ambulance.

A new housekeeping programme has been implemented in the calcination area of the plant. Visual aid displays are being used to highlight the cleaning rota and are posted throughout the plant and are subject to audits.

So far this year nearly 30,000 tonnes of South Ferriby clinker have been exported to the CEMEX grinding facility in Tilbury.

A major equipment overhaul was completed at the Middlegate quarry. The work was completed on time and without any first aid treatments.

The overhaul of kiln 3 has started and the kiln is expected to return to service in February 2014. Both kilns will then operate for a period of time in 2014 with kiln 2 overhaul strategy yet to be confirmed. The total investment in kiln 3 is £3.3 million.

A party from Barton-upon-Humber Chamber of Commerce visited the site for a plant tour. Councillor Vickers had been part of the group, he thanked Kevin Groombridge for an excellent tour, he was impressed with the knowledge of the staff and wanted to thank everyone involved.

The next edition of Community Matters was at the time of the meeting being printed ready for circulation, since the meeting it has been circulated in the local community and a copy is included with these minutes.

Since the last meeting there had been one long service award (25 years) to Wayne Staves a Process Operator.

There has been one new starter recently. Ben Harrison who is from Barton-upon-Humber joins us as a Mechanical Maintenance Fitter. Two new electricians will also be starting in the next few weeks.



5.2 Environment Agency

Bob Perks said he had no further comments to make other than the sites emissions are good and kiln 2 continues to operate well.

5.3 North Lincolnshire Councillors

Nothing was raised.

5.4 NLC Officer

Ayan Chakravartty gave his report – a copy of which is attached.

Sara Haddon commented on the change of speed limit through South Ferriby from 40 to 30 mph and that this may affect emission levels noted by the Osiris machine located in the village.

5.5 Parish Councils

South Ferriby

There were no new issues.

Sara Haddon commented that she was still in discussion with the bowls club with regard to the potential use of the CEMEX conference centre.

David Mouncey commented that there had been an issue with parking at the bowls club and asked why they did not use the club car park. This would be looked into.

He also commented that he had seen one of the quarry Land Rovers setting off at speed back to the quarry along the A1077. Philip Baynes-Clarke took an action to speak to the individual concerned.

Winteringham

Nothing was raised.

7. Any Other Business

Nothing was raised.

8. Date of Next Meeting

The date of the next meeting is arranged for **Friday 25th October 2013** starting at 12:30 with a buffet lunch in the portacabin meeting room.