



SOUTH FERRIBY CEMENT PLANT
MINUTES OF SOUTH FERRIBY AREA LIAISON COMMITTEE MEETING
HELD ON FRIDAY 9th APRIL 2010

1. Present

Sara Haddon	South Ferriby Parish Council
William Foord	Winteringham Parish Council
Ian Dowson	Winteringham Parish Council
Lee Walker	Environment Agency
Philip Baynes-Clarke	South Ferriby Plant Director
Kevin Groombridge	South Ferriby Environmental Manager
Diane Wright	Secretary

2. Apologies

Apologies were received from Ross Thomson of North Lincolnshire Council, Keith Morgan of the Environment Agency and Councillors Mark Kirk and Mashook Ali.

3. Minutes of last meeting

The minutes of the last meeting were approved.

4. Matters Arising

There were no matters arising

5. General Reports

5.1 CEMEX

It was reported that the plant was heading towards one year Lost Time Injury free, the last one being in May of last year. The major overhaul of kiln 3 had now started, the kiln will be off for 4 weeks and the work is expected to cost £1,500,000. A large amount of contractors will be on site over this period so safety inspections are a priority and are constantly taking place.

During the kiln shutdown the cement mills will still be operating and cement will still going out of the gate. A large amount of clinker has been stockpiled in readiness for the shutdown to keep the mills operating.

While the plant is stopped, the shift teams are being utilised for housekeeping and plant inspections such as seeing if there are any air leaks, which can be found far easier when the plant is not running and can cost the site a lot of money if not detected.



The clinker production budget is set at 370,000 tonnes for the year and production is on target. Following the maintenance shutdown kiln 3 is due to run for 24 months, this will be achieved by using a preventative maintenance programme.

Cement production is also on target after a particularly slow start to the year due to the weather. The budget is set at 400,000 tonnes. At the moment we are forecasting an extra 8,000 tonnes over budget.

A new alternative fuel record was set in March, with the highest replacement levels using domestically sourced fuels ever at the plant – 65%. Currently all Climafuel is being sourced in the UK.

Waste Recycling Group (WRG) are putting forward a bid to North Lincolnshire Council for a mechanical biological treatment (MBT) plant in Scunthorpe, subject to planning, which would provide Climafuel to the plant for the next 20+ years

Since the last meeting the site has been subjected to quite a number of audits, LRQA had re-certified to both ISO 14001 and EMAS. BSI audited CO₂ emissions at 328,000 tonnes for 2009 and a part audit was conducted by the Environment Agency.

There have been two site visits recently from Hull University and John Leggott College, Scunthorpe.

5.2 Environment Agency

The permit review is still ongoing with the information being sent to the National Permitting Service this month for production of the new permit.

All actions from the major audit have now been closed out. After a good walk around the site there are many improvements, the waste storage area is now identified and tidier.

5.3 North Lincolnshire Councillors

Nothing to report

5.4 NLC Officer

See attached report.



5.5 Parish Councils

South Ferriby

Sara Haddon reported that the tennis court upgrade was well underway. She asked if it would be possible to have a visit to Mid UK (Climafuel supplier); Philip Baynes-Clarke said he would try to arrange this.

There will shortly be new Parish Council members and requested they have a visit to the cement plant. This will be arranged.

Sara also commented on rumours in the village with regard to the kiln start-up and that the kiln may be difficult to re-start and the possibility of a material being used to start the kiln. Philip Baynes-Clarke said that no such material would be used and the kiln start-up would be using the normal procedure to dry out and condition the kiln brickwork, firstly Liquid Petroleum Gas, following by diesel, then solid fuels and finally the usual mixture of solid and alternative fuels, i.e. when kiln at normal operating temperature and stable.

Winteringham

There was nothing to report.

Ian Dowson did ask if there had been any update on the proposed CEMEX wind farm application at Ferriby; this has been put on hold and at present nothing is planned.

6. Complaints & Schedule 1 Reports

There had been no complaints or Schedule 1 reports since the last meeting.

7. Any Other Business

There was no other business.

8. Date of Next Meeting

The next meeting is arranged for **Friday 30th July 2010.**